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In situ formation of LDH membranes of different microstructures with molecular sieve gas selectivity†

Yi Liu,* Nanyi Wang and Jürgen Caro*

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Research on interlayer gallery-based gas and liquid separation has gained widespread attention. A series of layered materials like lamellar ZSM-5, graphene and its derivatives have been fabricated into membranes showing fascinating gas/liquid separation properties. Layered double hydroxides (LDHs) are prominent representatives of layered compounds composed of regularly arranged brucite-like 2D sheets. Here we successfully prepared well-intergrown NiAl–CO_3 LDH membranes in one step. Particularly it was found that CO_2 dissolved in the precursor solution exerted great influence on the microstructure of prepared membranes. Trace amounts of CO_2 in the precursor solution led to the formation of *ab*-oriented 0.6 μm thick LDH membranes, while randomly oriented 5 μm thick LDH membranes formed from CO_2-saturated precursor solutions. Both *ab*- & randomly oriented LDH membranes showed clear size-based selectivity and H_2 was found to preferentially permeate through the interlayer galleries. However, randomly oriented LDH membranes showed a much higher H_2 selectivity possibly due to the decreased density of mesoscopic defects. Furthermore, in addition to the NiAl–CO_3 LDH membrane, a compact and randomly oriented ZnAl–NO_3 LDH membrane with reasonable gas selectivity was successfully prepared here by proper optimization of the synthesis conditions.

Introduction

Microporous membranes with pore apertures below the nano-level can exhibit size selectivity by serving as molecular sieves, showing significant potential for energy-efficient and environmentally benign separation of gas mixtures. Zeolites,[1–3] silica,[4] carbon,[5] polymers[6] and the recently developed metal–organic frameworks (MOFs)[7–9] have been prepared as microporous membranes showing promising gas mixture separation performance. Since the pioneering work on the lamellar ZSM-5 membrane by M. Tsapatsis *et al.*,[10] fabrication of membranes from atom-thick two-dimensional (2D) lamellar inorganic sheets has become a frontier research topic of inorganic membranes. In principle, membranes constructed from inorganic 2D sheets can be one atom thick, enabling minimization of the transport resistance and maximization of the flux. Additionally, they can be more mechanically flexible.

Graphene and its derivatives are representatives of 2D layered materials. J. S. Bunch *et al.* first demonstrated that graphene can serve as a gas molecular sieve membrane through ultraviolet-induced oxidative etching.[11] M. Yu *et al.* reported the fabrication of ultrathin graphene oxide (GO) membranes with thickness approaching 1.8 nm by a facile filtration process. The membrane showed a H_2–CO_2 mixed selectivity as high as 3400.[12] The reduction experiment proved that structural defects within GO flakes rather than the interlayer galleries contributed to the selective permeation of H_2. Nevertheless, GO membranes prepared by H. W. Yoon and S.-M. Yoon showed humidity-dependent mixed gas selectivity in favour of CO_2 which, as admitted by authors, may result from the particular molecular transport pathways through the interlayer galleries.[13] Due to the irregular stacking caused by corrugations, wrinkles and ripples, randomly stacked GO sheets had a broad spacing distribution, and the gas permeation behaviour was mainly dominated by Knudsen diffusion except for CO_2 molecules. This condition could be improved by proper optimization of the fabrication process. The potential of interlayer spacing for size-based separation, however, is still rarely explored so far.

Layered double hydroxides (LDHs), which have the general formula $[M_{1-x}^{2+}M_x^{3+}(OH)_2][A^{n-}]_{x/n}\cdot zH_2O$ (M^{2+}, M^{3+}, A^{n-} and

Institute of Physical Chemistry and Electrochemistry, Leibniz University Hannover, Callinstr. 3A, D-30167 Hannover, Germany. E-mail: yi.liu@pci.uni-hannover.de; juergen.caro@pci.uni-hannover.de

† Electronic supplementary information (ESI) available: EDXS results of the cross-section of the *ab*-oriented NiAl–CO_3 LDH membrane (SI-1), XRD pattern of NiAl–CO_3 LDH powders (SI-2), EDXS results of the front side of the randomly oriented NiAl–CO_3 LDH membrane (SI-3), calculation of the concentration of CO_2 in aged de-ionized water and CO_2-saturated water solvent (SI-4), high resolution of the cross-sectional image of the randomly oriented LDH membrane (SI-5), demonstration of the gas separation equipment (SI-6), detailed information on the composition and flux of feed, retentate and permeate (SI-7), relationship between the operation temperature and the gas separation performance of the ZnAl–NO_3 LDH membrane (SI-8) and thermal stability of the prepared ZnAl–NO_3 LDH membrane (SI-9). See DOI: 10.1039/c4ta00108g

H_2O represent di- and tri-valent metal ions, *n*-valent anions and the interlayer water, respectively), are typical representatives of crystalline layered compounds. Metal cations are located in the centre of edge sharing octahedra, whose vertices contain hydroxide ions that connect to form infinite brucite-like 2D layers.[14] LDHs consist of regularly arranged, positively charged brucite-like 2D layers and charge compensating anions located in interlayer galleries.[15] Compositional flexibility in both the positively charged layers and charge-balancing anions gives rise to a functional diversity.[16] Unlike stacked graphene or GO sheets, the interlayer spacing of LDHs is highly uniform and adjustable by proper selection of charge compensating anions. So it is a great opportunity to explore their potential as separation membranes.

With the vacuum-suction method, T. T. Tsotsis first prepared MgAl–CO_3 hydrotalcite membranes with an ideal selectivity of pairs of inert gases higher than their Knudsen values.[17] Nevertheless, there were substantial mesoporous voids and pinholes in prepared membranes which comprised their gas selectivity.[17c] Therefore, one may expect a significantly improved gas separation performance in case mesoporous regions were completely plugged. Very recently, we reported the *in situ* hydrothermal growth of a compact NiAl–CO_3 LDH membrane on a γ-Al_2O_3 substrate.[18] This carbonate-intercalated layered membrane had a uniform gallery height of 0.31 nm, which was smaller than the kinetic diameter of most gas molecules except H_2 (0.29 nm). Correspondingly, the prepared membrane showed remarkable molecular sieve property and the separation factor (SF) towards a H_2–CH_4 mixture reached ~80 (schematically shown in Fig. 1). Moreover, different from graphene or GO membrane fabrication, the formation of brucite-like 2D sheets, their self-assembly into LDH crystallites and their attachment to the substrate were completed in one step.

Due to the high affinity of carbonate anions (CO_3^{2-}) to brucite-like 2D layers, preparations have to be made in a glove box or alternatively, prior to LDH synthesis, the precursor solution is usually bubbled with inert gas (such as N_2) to eliminate the dissolved CO_2 for minimizing the intercalation of unwanted CO_3^{2-}.[19] In this study, however, we found that CO_2 could be a powerful tool to manipulate the microstructure (including preferred orientation, thickness and grain boundaries) and thus the gas permeation behavior of prepared NiAl–CO_3 LDH membranes. Several unique experimental observations such as the selective intercalation of CO_2 to the interlayer space, the preferred *ab*-orientation and almost a 3-fold decrease of H_2 permeance in the H_2–CO_2 mixture were found and further discussed. With this method, a high quality ZnAl–NO_3 LDH membrane with a gallery height of 0.42 nm was further fabricated showing considerable hydrogen selectivity.

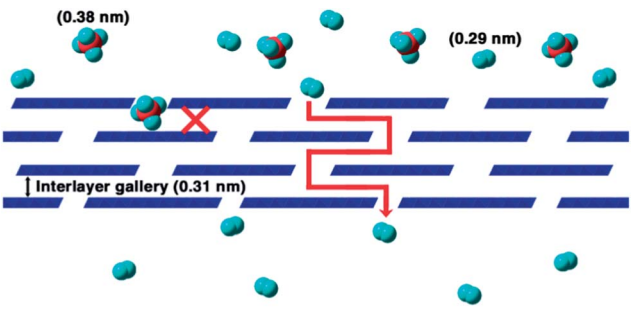

Fig. 1 Schematic illustration of the concept of interlayer gallery-based separation. In the figure, layered compounds with a gallery height of 0.31 nm represent NiAl–CO_3 LDH membranes as mentioned below. Gas molecules with kinetic diameters of 0.29 nm and 0.38 nm represent H_2 and CH_4, respectively.

Experimental

Preparation of NiAl–LDH membranes

Asymmetric porous Al_2O_3 substrates were supplied by Fraunhofer IKTS. The diameter and thickness of the substrate were 18 mm and 1 mm, respectively. Before *in situ* growth, a γ-Al_2O_3 intermediate layer was deposited onto the porous alumina substrate using the method developed by Zhang *et al.*[20]

The precursor solution was prepared by adding 5.8 g $Ni(NO_3)_2 \cdot 6H_2O$ (98.0 wt%, Aldrich) and 4.8 g NH_4NO_3 (98.0 wt %, Aldrich) into 100 ml CO_2-saturated water (provided by Vitalitasia Classic with saturated CO_2). Then 10 ml 1 wt% $NH_3 \cdot H_2O$ (Aldrich) was added dropwise into the aqueous solution and stirred in an ice bath for 10 min. Besides CO_2-saturated water, deionized (DI) water was also used as a solvent to prepare LDH membranes following the same procedure and recipe as shown above. Attention: DI water had to be aged in open air for at least 1 month to reach equilibrium of the dissolved CO_2 with the surrounding atmosphere.

The γ-Al_2O_3 modified alumina substrate was vertically placed into a 50 ml Teflon-lined stainless steel vessel. Then 35 ml of the precursor solution was poured into the vessel and sealed. The vessel was put into a convective oven pre-heated at 85 °C. After an elapsed time of 40 h, the membrane was taken out, washed with copious of DI water and dried in a convective oven at 60 °C for 12 h.

Preparation of the ZnAl–LDH membrane

The precursor solution was prepared by mixing 6.0 g $Zn(NO_3)_2 \cdot 6H_2O$ (98.0 wt%, Aldrich), 4.8 g NH_4NO_3 (98.0 wt%, Aldrich) and 0.8 g glycine sodium (98.0 wt%, Acros) into 100 ml DI water. Then 10 ml 1 wt% $NH_3 \cdot H_2O$ (Aldrich) was added dropwise into the aqueous solution and stirred at room temperature for 10 min.

The ZnAl–LDH membrane was *in situ* grown on the γ-Al_2O_3 modified α-Al_2O_3 substrate as in the case of the NiAl–LDH membrane except that the synthesis temperature was set at 65 °C for 40 h.

Characterization

XRD was carried out on a Philips-PW1710 diffractometer with CuK_α radiation (wavelengths $\lambda = 0.154$ nm). The SEM images were taken on a JEOL JSM-6700F field-emission scanning electron microscope (FEI) with an accelerating voltage of 2 kV, a 10 μA current and a working distance of 8 mm.

Gas permeation experiment

For mixed gas permeation measurements, the prepared LDH membrane was fixed in a module sealed with high-temperature-resistant silicone O-rings. A 1 : 1 mixture of gas was applied to the feed side of the membrane, and the permeated gas was removed from the permeate side by sweep gas. The feed flow rate was kept constant with a total volumetric flow rate of 100 ml min^{-1} (each gas of 50 ml min^{-1}). The permeate flow rate was kept at 50 ml min^{-1}. Pressures at both feed side and permeate side were kept at 1 bar. In most cases, N_2 was used as sweep gas, except in the H_2–N_2 measurement, where CH_4 was employed as the sweep gas.

A calibrated gas chromatograph (HP7890a) was used to measure the concentration of gas mixtures on the permeate side. The separation factor α_{ij} of a binary gas mixture is defined as the quotient of the molar ratios of the components (i, j) in the permeate side, divided by the quotient of the molar ratio of the components (i, j) on the feed side:

$$\alpha_{i/j} = \frac{x_{i,\mathrm{perm}}/x_{j,\mathrm{perm}}}{x_{i,\mathrm{feed}}/x_{j,\mathrm{feed}}}$$

Results and discussion

Our experimental findings showed that the concentration of dissolved CO_2 in the precursor solution exerted great influence on the microstructure of prepared NiAl–CO_3 LDH membranes. With aged DI water which contains a low CO_2 concentration as solvent (shown in Fig. 2a), after *in situ* hydrothermal growth, the substrate surface had been fully covered with closely packed LDH crystallites which spontaneously formed a compact LDH layer. Nevertheless, nano-cracks appeared and spread through the surface of the LDH layer (white arrows in Fig. 2a). The cross-sectional image revealed that the membrane is uniform with a thickness of ~0.6 μm, and LDH crystallites tended to grow preferentially with their *ab*-direction (the largest faces) perpendicular to the substrate. The XRD pattern of the membrane showed two observable diffraction peaks at 2θ values of 11.2° and 35.1° which could be assigned to reflections of (0 0 3) and (0 1 2) crystal planes of the LDH phase (Fig. 3a). However, the intensity of the (0 0 3) diffraction peak was much weaker than that of the (0 1 2) diffraction peak. This phenomenon further confirmed that most LDH crystallites indeed were arranged with their *ab*-faces perpendicular to the substrate, as schematically shown in the inset of Fig. 3a. Due to the severe peak overlap between the substrate and the LDH phase, it was difficult to accurately identify all diffraction peaks derived from the LDH layer. Additionally, the detection of Ni element within the substrate pores as observed from the energy-dispersive X-ray spectroscopy (EDXS, Fig. 4b) of the cross-section of the *ab*-oriented LDH membrane (Fig. 4a) revealed that Ni^{2+} readily diffused into the support pores and gave rise to the formation of additional NiAl LDH crystallites within the substrate pores, which could be discerned from their plate-like morphology (shown in the inset of Fig. 4b) characteristic of layered compounds. Also the detection of element C within the substrate pores demonstrated the presence of the carbonate intercalated NiAl LDH phase (SI-1†). These LDHs embedded into the support may partially contribute to the size-based separation of gas mixtures as had been observed in zeolite membranes synthesized *via* the pore-plugging approach.[21]

In contrast, the LDH membrane synthesized from the CO_2-saturated H_2O was more compact. Unlike the LDH membrane prepared with aged DI water as a solvent, no conspicuous cracks were observed (Fig. 2c). The cross-sectional image illustrated that the LDH layer was ~5 μm thick (Fig. 2d). The prepared LDH membrane showed three observable diffraction peaks at 2θ

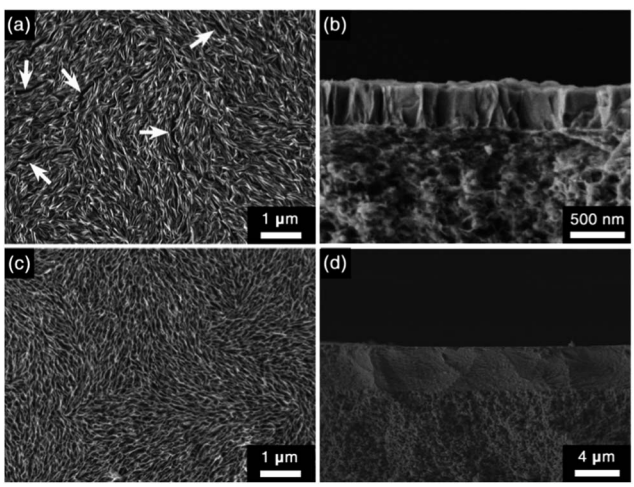

Fig. 2 SEM images of NiAl–CO_3 layered double hydroxide (LDH) membranes prepared with (a and b) DI water and (c and d) CO_2-saturated water as solvents, respectively. White arrows denote nano-cracks on the surface of the LDH layer.

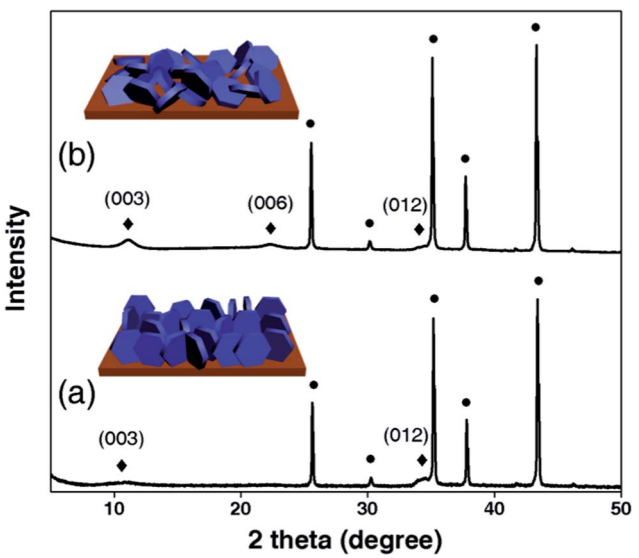

Fig. 3 XRD patterns of NiAl–CO_3 LDH membranes prepared with (a) DI water and (b) CO_2-saturated water as solvents, respectively. Inset: schematic illustration of the microstructure of each LDH membrane based on the XRD pattern and SEM image.

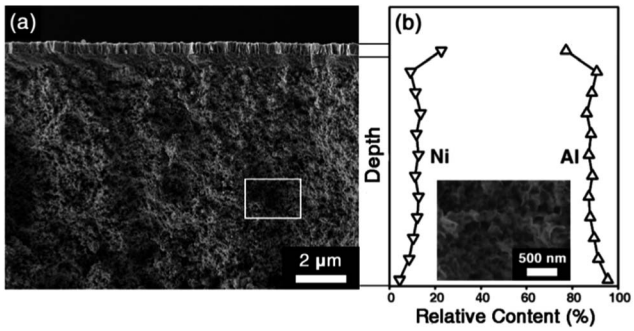

Fig. 4 (a) SEM image and (b) EDXS map of the cross-section of the *ab*-oriented NiAl–CO_3 LDH membrane. Inset of (b): an enlarged image of the cross-sectional image of the substrate obtained from (a) (the rectangular frame).

values of 11.2°, 22.3° and 35.1°, respectively, which were characteristic of the reflections of (0 0 3), (0 0 6) and (0 1 2) crystal planes of the LDH layer. It should be noted that in contrast to the above-mentioned *ab*-oriented LDH membrane, the relative intensity of these peaks was consistent with the XRD patterns of randomly oriented LDH powders (SI-2†) thus indicating that this LDH membrane was randomly oriented (shown in the inset of Fig. 3b). EDXS of the NiAl LDH layer of the membrane indisputably confirmed that CO_3^{2-} served as the charge-compensating anions (as shown in SI-3†). Similar to the *ab*-oriented LDH membrane, some LDH crystallites were also crystallized within the substrate pores of the randomly oriented LDH membrane (not shown here).

The $d_{(003)}$-spacing, which can be calculated according to the Bragg equation, equals the interlayer spacing of LDHs.[22] In this study, (0 0 3) diffraction peaks of both LDH membranes appeared at a 2θ value of 11.2°, which corresponded to an interlayer distance of 0.79 nm. This value coincided well with the values in the literature for LDH materials with interlayer CO_3^{2-} anions converted from the dissolved CO_2 in the precursor solutions.[22] X. Duan *et al.* also observed this interesting phenomenon in the synthesis of NiAl LDH films on porous anodic alumina/aluminium (PAO/Al) substrates and proposed a heterogeneous nucleation mechanism which could be applied and extended here to interpret why carbonate rather than more abundant nitrate anions were incorporated into the interlayer space:[23] after being exposed to the precursor solution, the γ-Al_2O_3 intermediate layer coated on the substrate was spontaneously converted into a highly chemically active hydrated aluminum hydroxide gel. Then nucleation of LDH crystallites occurred at the gel–solution interface where both the Ni^{2+} and Al^{3+} were present. Finally the growth of LDH crystallites gradually proceeded into the gel towards the substrate until a closed LDH layer was formed. Synthesis of the LDH phase involved the intercalation of charge compensating anions into the interlayer space of neighboring brucite-like 2D sheets. The eventual selective incorporation of carbonate instead of nitrate into LDH frameworks can be attributed to the (1) much faster diffusion of CO_2 molecules into the gel than that of nitrate anions, and to the (2) high affinity of carbonate anions to positively charged brucite-like 2D sheets.[24] The ion-exchange equilibrium constants of anions for LDHs are in the sequence $CO_3^{2-} > SO_4^{2-} > OH^- > F^- > Cl^- > Br^- > NO_3^- > I^-$ which explains why NO_3^- anions are exchanged by CO_3^{2-}.

The preferred *ab*-orientation of the LDH membrane could be interpreted by the "evolution selection" growth mechanism, which was developed by Van der Drift in interpretation of the preferred orientation of a vapor-deposited PbO layer.[25] In an early stage, crystal nuclei evolved in all possible crystallographic axes. However, in case that the growth rate along each crystallographic direction was different, for each crystal, the direction with the fastest growth rate would incline to the surface of the substrate at a different angle. When two crystals met, the more steeply growing crystal would prevent the further growth of the less steeply growing crystal. Eventually, crystals with the fastest growth direction normal to the substrate would cover neighboring crystals and became dominant in the layer. Since the growth rate along the *ab*-direction was much faster than that along the *c*-direction for anisotropic LDH crystals, after *in situ* growth, the *ab*-faces of LDH crystallites would spontaneously arrange in a direction perpendicular to the substrate.[26] It should be emphasized that the preferential orientation during crystal growth on substrates is very common and has been observed for a variety of other crystalline materials like ZnO,[27] zeolites[1,28] and metal organic frameworks (MOFs).[29]

According to Henry's law, the concentration of CO_2 dissolved in aged DI water and in CO_2-saturated water was estimated to be ~1.3×10^{-5} M and ~3.3×10^{-2} M, respectively (details are shown in SI-4†). As mentioned above, dissolved CO_2 served as the precursor of CO_3^{2-} anions which were then selectively intercalated into the interlayer space of brucite-like 2D sheets. Since the CO_2-saturated water solvent contained much higher concentration of CO_2, it was reasonable to assume that during the *in situ* growth, the nucleation density of LDHs on the substrate was much higher and their growth rate was greatly accelerated. As a result, a well-intergrown NiAl–CO_3 LDH layer was prepared even before LDH crystallites with plate-like shape were formed (experimental evidence is shown in SI-5†). This model properly explained why the LDH membrane prepared from the CO_2-saturated water solvent was randomly oriented. A

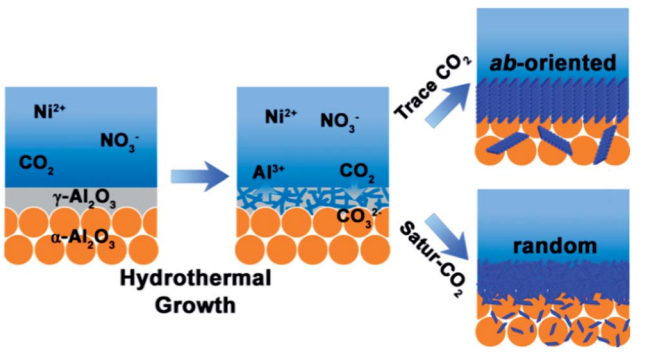

Fig. 5 Schematic illustration of the *in situ* hydrothermal growth of NiAl–CO_3 LDH membranes with diverse microstructures. CO_2 plays an important role in controlling the preferred orientation of the NiAl–CO_3 LDH crystals in the membranes.

schematic illustration of formation processes of *ab*- & randomly oriented LDH membranes is shown in Fig. 5.

By subtracting the thickness of a brucite-like layer, *i.e.* 0.48 nm well-known in the field of LDHs,[30] the interlayer gallery for carbonate intercalated LDH was estimated to be 0.31 nm, which was smaller than the kinetic diameters of most gas molecules like CO_2 (0.33 nm), N_2 (0.36 nm) and CH_4 (0.38 nm) except H_2 (0.29 nm). It was thus anticipated that for a gas mixture containing hydrogen, H_2 would preferentially pass through the interlayer galleries of the LDH layer and become separated from the mixture *via* a molecular sieve mechanism.

Both *ab*- & randomly oriented NiAl LDH membranes were initially impermeable to any gases since the interlayer space was still occupied with solvent (H_2O) molecules, which blocked the diffusion routes of guest molecules (schematically shown in Fig. 6). To open the interlayer galleries, on-stream thermal activation was carried out by using a Wicke–Kallenbach permeation cell with a 1 : 1 mixture of H_2 and CH_4 on the feed side and N_2 on the permeate side as sweeping gas (shown in SI-6†). After activation, permeances of H_2–CO_2, H_2–N_2 and H_2–CH_4 as 1 : 1 mixtures were measured on both LDH membranes at 180 °C and 1 bar, and the mixed gas permeation results are shown in Table 1 (detailed information on the composition and flux of feed, retentate and permeate during the gas permeability tests is shown in SI-7†). For an *ab*-oriented LDH membrane, the separation factors (SF) of H_2–CO_2, H_2–N_2 and H_2–CH_4 mixtures reached 5.8, 8.2 and 8.8, respectively, which were all considerably higher than their Knudsen values (4.7, 3.7 and 2.8). This experimental finding was an indication of the domination of a molecular sieve mechanism. For a randomly oriented LDH membrane, the SF of H_2–CO_2, H_2–N_2 and H_2–CH_4 binary mixtures further increased to 10.7, 18.1 and 78.7, respectively. Initially, an *ab*-oriented LDH membrane was expected to be more suitable for gas permeation since the interlayer galleries were arranged perpendicular to the substrate which was favorable to minimize the mass transfer resistance. Nevertheless, the high length-to-width ratio of LDH crystallites and the insufficient supply of CO_2 possibly led to the formation of mesoscopic defects within the LDH layer, which had comprised their gas separation performance. In contrast, randomly oriented LDH membranes showed much higher H_2 selectivity due to the better intergrowth between the LDH crystallites and sufficient supply of dissolved CO_2 in the precursor solution. An in-depth investigation into the gas separation performance of the randomly oriented NiAl–CO_3 LDH membrane has been carried out recently in our lab.[18]

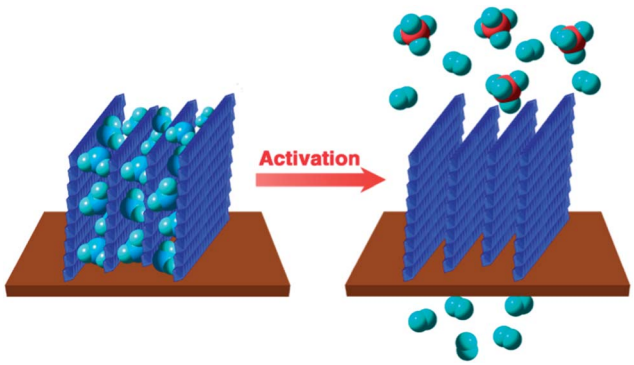

Fig. 6 Schematic illustration of the thermal activation of as-prepared LDH membranes. Initially LDH membranes are impermeable to any gases since interlayer galleries still contain the solvent molecules (H_2O).

Table 1 H_2 permeances and SF of H_2–CO_2, H_2–N_2 and H_2–CH_4 mixtures on *ab*-oriented and randomly oriented NiAl–CO_3 LDH membranes, respectively. Operation temperature: 180 °C; feed pressure: 1 bar

	Aged DI water		CO_2-saturated water	
System	H_2 permeance (10^{-8} mol m^{-2} s^{-1} Pa^{-1})	SF	H_2 permeance (10^{-8} mol m^{-2} s^{-1} Pa^{-1})	SF
H_2–CO_2	5.0	5.8	1.7	10.7
H_2–N_2	5.4	8.2	4.4	18.1
H_2–CH_4	5.7	8.8	4.6	78.7

It should be noted that compared with H_2–N_2 or H_2–CH_4 mixtures, there was almost a 3-fold decrease of the H_2 permeance in the H_2–CO_2 mixture (1.7×10^{-8} mol m^{-2} s^{-1} Pa^{-1}). The sharp decrease of the H_2 permeance could be interpreted by considering the strong interplay between CO_2 molecules and the NiAl brucite-like 2D layers. LDHs have been considered as CO_2 selective adsorbents.[31] Moreover, recently it has been demonstrated that CO_3^{2-} anions intercalated within LDHs could even undergo a dynamic exchange with CO_3^{2-} anions derived from atmospheric CO_2 under ambient conditions.[32] The adsorption site of CO_2 was probably Ni–OH, where reversible acid–base interactions could occur. Since the gallery height of the prepared NiAl–CO_3 LDH layer was only about 0.31 nm, it was reasonable to assume that CO_2 in the gas mixture had severely hindered the permeation of hydrogen through the LDH membrane. In contrast, for the *ab*-oriented LDH membrane, the H_2 permeance was only slightly influenced by the CO_2 component, probably due to the existence of mesoscopic defects within the LDH layer. A similar phenomenon was also observed by T. T. Tsostsis *et al.*[17c] and the reported gas selectivity was close to the one of our *ab*-oriented LDH membrane.

It has to be emphasized that interlayer galleries in the LDH layer should be the main diffusion paths of guest molecules. On the one hand, it was well-known from the literature[33] that for carbonate-intercalated LDHs, the loosely fixed interlayer water was desorbed in the temperature range of 70–190 °C. While above 190 °C, the OH^- groups in the interlayer began to dehydroxylate, and the dehydroxylation rate was abruptly accelerated if the temperature was increased to 250 °C, leading to an irreversible deformation of the interlayer structure. On the other hand, our recent study[18] showed that the NiAl–CO_3 LDH membrane had maximum selectivity for the H_2–CH_4 mixture at 180 °C, which was very close to the upper temperature limit required for the removal of the interlayer water (the H_2–CH_4 permselectivity was measured at temperatures of 90, 120, 150, 180, 210 and 240 °C, respectively). Furthermore, the NiAl–CO_3 LDH membrane could not withstand an operation temperature

higher than 240 °C, which was the threshold temperature where accelerated dehydroxylation of OH^- groups took place. Since the gas permeation behavior of the NiAl–CO_3 LDH membrane is closely related to the property of the interlayer structure, it is reasonable for us to deduce that guest molecules permeate through the LDH membrane mainly *via* the interlayer gallery.

The gallery height of the prepared LDH membrane was adjustable. For instance, it was found that a ZnAl LDH membrane could also be grown on the γ-Al_2O_3 modified porous alumina substrate, provided that $Zn(NO_3)_2$ instead of $Ni(NO_3)_2$ was used as the reagent. The XRD pattern of the membrane showed three conspicuous diffraction peaks at 2θ values of 9.8°, 19.8° and 33.9° which could be assigned to reflections of (0 0 3), (0 0 6) and (0 1 2) lattice planes of the LDH phase (Fig. 7). The relative intensities of these peaks were consistent with XRD patterns of LDH powders thus implying that the prepared LDH membrane was randomly oriented. Its $d_{(003)}$-spacing, however, was 0.90 nm, which was equal to the basal spacing of NO_3^- intercalated LDHs.[34] In contrast to the aforementioned NiAl–CO_3 LDH membrane, here the preferential intercalation of nitrate anions to the interlayer space of the ZnAl LDH phase could be satisfactorily interpreted by assuming a homogenous nucleation mechanism. A more detailed mechanistic study of the selective intercalation of nitrate anions to the ZnAl LDH film has been carried out by X. Duan *et al.* recently.[23]

Proper optimization of synthesis conditions was indispensable for the preparation of a high quality ZnAl–NO_3 LDH membrane. In particular it was found that the addition of a given amount of glycine sodium to the precursor solution was beneficial to prepare a compact ZnAl–NO_3 LDH layer probably due to the better control over the pH value of the precursor solution. After *in situ* growth, the substrate was fully covered with closely packed LDH crystallites (Fig. 8a), and no conspicuous cracks on the surface were observed. The cross-sectional image showed that the prepared ZnAl–NO_3 LDH membrane was uniform with a thickness of ~2.5 μm (Fig. 8b).

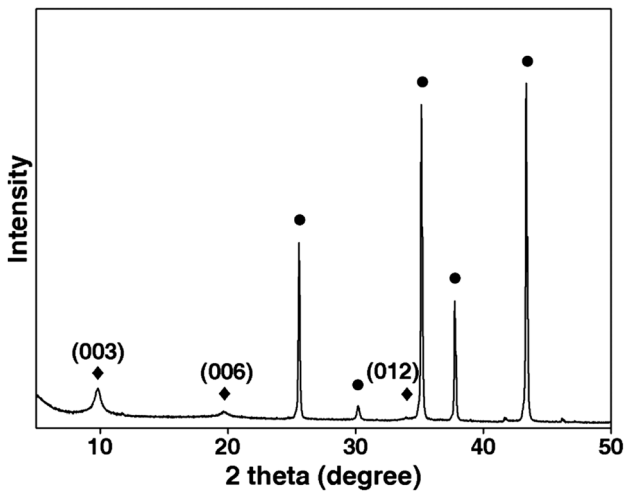

Fig. 7 XRD pattern of the prepared ZnAl–NO_3 LDH membrane. Peaks marked with black dots and black rhombuses represent the diffraction peaks from substrate and LDH phase, respectively.

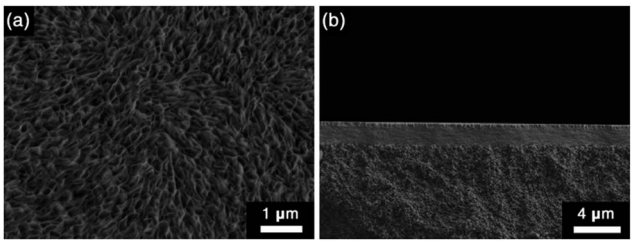

Fig. 8 The (a) top and (b) cross-sectional SEM images of the prepared ZnAl–NO_3 LDH membrane.

We further measured the gas permeation behavior of the ZnAl–NO_3 LDH membrane. Initially this membrane was impermeable to any gases unless subject to on-stream thermal activation. After activation, permeances of a series of gas pairs as a 1 : 1 mixture were further measured at 180 °C and 1 bar. The SF of H_2–CO_2, H_2–N_2 and H_2–CH_4 mixtures reached 5.8, 9.0 and 13.7 respectively (shown in Table 2), which were considerably higher than their Knudsen values but lower than those of randomly oriented NiAl–CO_3 LDH membranes. The result was reasonable since the interlayer gallery for ZnAl–NO_3 LDHs (0.42 nm) was larger than that for NiAl–CO_3 LDHs (0.31 nm) so that gas molecules with smaller kinetic diameters like CO_2 (0.33 nm), N_2 (0.36 nm) and CH_4 (0.38 nm) could permeate through the interlayer gallery more easily.

The relationship between the operation temperature and gas permeation behavior of the H_2–CH_4 mixture was further investigated (shown in SI-8†). In the temperature range of 90–210 °C, the SF of an equimolecular H_2–CH_4 mixture first increased with increasing operation temperature, reached the maximum value (13.7) at 180 °C, and then decreased. Meanwhile the H_2 permeance increased with temperature and reached the peak value (4.1×10^{-8} mol m^{-2} s^{-1} Pa^{-1}) at 210 °C. Finally the thermal stability of the ZnAl–NO_3 LDH membrane was tested by the separation of an equimolecular H_2–CH_4 mixture at 180 °C and 1 bar (shown in SI-9†). Both H_2 permeance (~3.8×10^{-8} mol m^{-2} s^{-1} Pa^{-1}) and H_2–CH_4 selectivity (~14.0) were almost unchanged for at least 40 h. The high thermal stability of LDH membranes guaranteed that they were promising to be applied as qualified gas separation membranes.

Besides NiAl–CO_3 and ZnAl–NO_3 LDH membranes, with this method we also tried to prepare CoAl and FeAl LDH membranes on γ-Al_2O_3 modified α-Al_2O_3 substrates. Nevertheless, it was difficult to prepare these membranes in pure and compact

Table 2 H_2 permeances and SF of H_2–CO_2, H_2–N_2 and H_2–CH_4 mixtures on the randomly oriented ZnAl–NO_3 LDH membrane. Operation temperature: 180 °C; feed pressure: 1 bar

	ZnAl–NO_3 LDH membrane	
System	H_2 permeance (10^{-8} mol m^{-2} s^{-1} Pa^{-1})	SF
H_2–CO_2	3.6	5.8
H_2–N_2	4.0	9.0
H_2–CH_4	3.7	13.7

forms. Since both Co^{2+} and Fe^{2+} ions were less stable than Ni^{2+} in aqueous solution, it was thus anticipated that more accurate control over synthesis conditions and a careful selection of mild base would be potentially beneficial for us to fabricate other high quality LDH membranes, which is currently underway.

Conclusions

NiAl–CO_3 LDH membranes of different microstructures were prepared on γ-Al_2O_3-modified porous alumina substrates using the *in situ* growth method. It was found that the preferred orientation and thickness of LDH layers could be controlled by adjusting the concentration of CO_2 dissolved in the precursor solution. Gas permeation results showed that randomly oriented LDH membranes had much higher H_2 selectivity for H_2–CO_2, H_2–N_2 and H_2–CH_4 mixtures, although in principle the *ab*-oriented LDH membrane was expected to be more suitable for gas permeation since its interlayer gallery was arranged perpendicular to the substrate favouring the minimization of the mass transfer resistance. Several experimental observations such as the selective intercalation of CO_2 to the interlayer space and the preferred *ab*-orientation were also found. Particularly it should be noted that due to the preferential adsorption of CO_2 in the LDH layer, there was almost a 3-fold decrease of the H_2 permeance for the H_2–CO_2 mixture. We further prepared a compact ZnAl–NO_3 LDH membrane with the mixed gas selectivity higher than Knudsen values but lower than that of a randomly oriented NiAl–CO_3 LDH membrane owing to the increased gallery height (0.42 nm) compared with NiAl–CO_3 LDHs (0.31 nm).

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